

Subject Index

a

absorption 471
 acceleration of gravity 414, 417
 accumulation term energy balance 26
 accumulation term material balance 11
 ACSL-OPTIMIZE 82
 activated sludge continuous reactor 577
 activation energy 38
 activity coefficient 167, 505 f.
 – relations 508
 adaptive control 78
 adiabatic tank 407
 adsorption 587
 advanced control strategies 76
 aerated tank with oxygen electrode 462
 agitated extraction columns 459
 ammonium 471, 547
 Antoine equation 100, 172
 aquatic ecosystem 581
 area for heat transfer 100
 array facility 535
 array form 498
 Arrhenius equation 38
 Arrhenius relation 104
 auto-refrigerated reactor 295
 automatic control 68
 average holdup time 108, *see also*
 residence time
 axial concentration profiles 469
 axial dispersion 468, 480 f.
 – coefficient 481
 – flow model 479
 – model 194, 208, 210, 468
 axial mixing liquid–liquid extraction
 columns 205

b

backmixing 149, 454 f.
 backmixing flow rates 137
 balance region 6, 10
 – for distributed parameter systems 8

– for lumped parameters 8
 balances for the end sections 454
 balancing procedures 6
 batch continuous stirred tanks 93
 batch distillation 494
 – column 158, 490, 504
 batch extraction 130
 batch extractor 444
 batch fermentation 126
 batch fermenter 126
 batch liquid–liquid extraction 442
 batch operation 94, 541
 batch reactor 102, 399
 – analogy 189
 – examples 232
 batch two-phase extraction system
 442
 benzene 501
 binary batch distillation 158
 – column 490
 bio-trickling filter 555
 biofilm 551
 – diffusion-reaction process 551
 biofilter 555
 biofiltration 555
 biological flocs and films 533
 biological reaction examples 538
 biological reactors, tank-type 124 f.
 biomass 126
 – retention 547
 bioremediation 591
 – time 591
 BOD profile 572
 boiling period 508
 bottom plate 491
 boundary conditions 192, 195, 197,
 204, 207, 218, 519, 522, 526–527
 boundary value problems 527
 bubble point calculations 504

c

- cadmium 565
 - cake washing 480
 - calorimetry-differential scanning 258
 - capacity 64
 - cascade control 76
 - cascade of equilibrium stages 449
 - cascade of three reactors 276
 - casca des with side streams 137
 - catalyst effectiveness 527, 531
 - cell concentration 124
 - chemical engineering modelling 1
 - chemical equilibrium 39
 - chemical kinetics 35
 - chemical reaction time constant 65
 - chemical reactor safety 177
 - chemical reactor waste minimisation 120ff.
 - chemostats 126
 - chromatographic processes 207
 - cocurrent flow 516f.
 - Cohen–Coon controller settings controller tuning 75
 - Cohen–Coon settings 422
 - coils or jackets 96f.
 - column hydrodynamics 152
 - column plate 158ff.
 - common time constants 64
 - complex batch reaction sequence 232, 355, 538
 - complex column simulations 167
 - complex reaction 237
 - complex sequential-parallel reaction 276
 - component balance equation 95
 - component balances 5, 18
 - concentration driving forces 48, 131
 - concentration profiles 44
 - for countercurrent 45
 - concentration response 54
 - condenser 491, 505
 - conditional control 599
 - CONFLO, *see also* continuous flow tank 406
 - constant molal overflow 160
 - contaminant removal in soil 591
 - continuous binary distillation 162
 - column 496
 - continuous column 123
 - continuous distillation column 163, 497, 501
 - continuous equilibrium multistage extraction 449
 - continuous equilibrium stage extraction 133
 - continuous-flow 123
 - equilibrium stage 448
 - reactor 96
 - stirred tank 52, 420
 - tank 406
 - continuous heating tank 27
 - continuous multicomponent distillation column 501
 - continuous operation 94
 - continuous phase 460
 - continuous stirred-tank reactor 7, 32, 106, 400
 - cascade 93
 - continuous tank reactor 34, 265
 - continuous tubular 123
 - control of extraction cascades 141
 - control of temperature 99, 420
 - control of time 76
 - controller 424
 - action 69
 - adjustment 434
 - equation 117, 428
 - tuning 73
 - tuning problem 427
 - convective flow terms 11
 - conversion 39
 - cooling jacket 97, 283, 431
 - countercurrent 214
 - contactor 44f.
 - cooling 287
 - extraction cascade with backmixing 137
 - countercurrent flow 515
 - heat exchanger 214
 - countercurrent multistage equilibrium extraction 450
 - countercurrent multistage extraction 449
 - countercurrent packed column 471
 - countercurrent stagewise extraction cascade 453
 - curve fit 83, 263
 - cyclic fed batch 129
 - cylindrical coordinates 178
- d**
- deactivating catalyst 268
 - dead zones 123
 - defining equations 16
 - degree of segregation 394
 - density 127
 - influences 409
 - desorption of solute 480 f.

- distillation process examples 490
 - difference differential equation 480
 - difference equation 173
 - difference formulae for partial differential equations 219
 - differential column 130
 - differential contacting 45, 173
 - differential control constant 421
 - differential extraction column with axial dispersion 468
 - differential flow 173
 - differential mass transfer 43, 199
 - differential scanning calorimetry 119
 - diffusion 13, 521
 - diffusion and heat conduction 175
 - diffusion and reaction 179, 529, 533
 - in a spherical bead 533
 - split boundary solution 525
 - diffusion coefficient 528
 - diffusion film 462
 - diffusion fluxes 177, 534, 551
 - diffusion from the interior of the solid 521
 - diffusion model 551
 - diffusion process examples 521
 - diffusion rate 593
 - diffusion time 524
 - diffusion-dispersion time constant 65
 - dilution rate 128
 - dimensionless concentration 481
 - dimensionless equations 31, 270
 - dimensionless form 480, 536
 - dimensionless groups 63
 - dimensionless kinetics 235
 - dimensionless model 315
 - equations 31, 527
 - dimensionless solute concentration 481
 - dimensionless terms 407
 - dimensionless variables 464, 527f.
 - discharge nozzle 412
 - discharge of molten steel 412
 - discrete control systems 78
 - dispersed phase 460
 - holdup 153
 - dispersion model 193, 196, 198
 - dispersion number 197
 - dissolved oxygen 569
 - concentration 462
 - profile 572
 - distillation period 509
 - distributed parameter 8
 - distribution 391
 - of residence times 123
 - diurnal variation 560
 - double Monod kinetics 592
 - driving force 97
 - drying 521
 - of a solid 521
 - dynamic component balances 127
 - dynamic difference equation model for chromatography 209
 - dynamic diffusion and enzymatic reaction 529
 - dynamic method 462
 - dynamic models 2, 4
 - dynamic simulation 1, 2
 - dynamic tubular reactor 190, 332
 - dynamics of a shell-and-tube heat exchanger 511
 - dynamics of the cooling jacket 97
 - dynamics of the metal jacket wall 100
- e**
- e-curve 274
 - Eddy dispersion coefficient 469
 - effective area for heat transfer 97
 - effectiveness factor 528, 536
 - effectiveness of the catalyst 525
 - eigenvalues 114
 - electrode membrane 463
 - electrode response characteristic 462
 - endothermic reaction 103
 - energy balance 169, 420, 472
 - equation 95, 183, 413
 - energy balancing 22
 - enriching section 163
 - enthalpy 23
 - entrainment fractions 147
 - environmental examples 560
 - environmental impact 581
 - enzyme 525
 - equalisation basin 560
 - equation stiffness 90
 - equilibrium 129, 445, 494
 - line 48
 - oxygen concentration 463
 - relationship 48, 131, 472, 480
 - equilibrium stage 44
 - behaviour 136
 - extraction 134
 - extractor 447
 - estimation of rate and equilibrium constants 83
 - examples of chemical engineering processes 225
 - exothermic reactor 356

- exothermic reaction 110, 283, 437
 - sequence 253
 - exothermic semi-batch reactor 430
 - exponential and limiting growth
 - phases 42, 126
 - exponential response 52
 - extraction cascade 136
 - with backmixing and control 456
 - with slow chemical reaction 139
 - extraction column 150
 - extraction from a solid 20
 - extraction vessel 130
 - extractor 468
- f**
- Fanning friction factor 417
 - feed composition 503
 - feed control 430
 - feed phase 130
 - feed plate 164
 - feed-batch fermenter 128
 - feed-forward control 77
 - feedback control 68, 430
 - system 420
 - fermentation 124
 - Fick's law 47, 175, 177, 552
 - field capacity 589
 - filling and emptying tanks 426
 - film heat transfer coefficient 100, 513
 - filter bed 481
 - filter washing 479
 - finite difference 531
 - approximations 91
 - elements 468, 522
 - segments 178
 - finite differencing 176, 336, 511, 529f., 534
 - of heat exchanger 216
 - of tubular reactor 174, 191
 - finite elements 204
 - first-order decay 42
 - first-order lag 52, 428
 - equation 463
 - first-order response 51
 - first-order time lag 420
 - flow phenomena time constant 64
 - flow term energy balance 26
 - flow terms material balance 12
 - fluidised bed 547
 - Fourier's law 175, 518
 - fractional conversion 39, 182
 - fractional holdup 459f.
 - fractional phase holdup 470
 - fractional yield 40
 - free-radical polymerisation 310
 - frequency of the oscillations 422
 - friction factor 414
 - frictional force 417
- g**
- gain coefficient 136
 - gas absorption 154
 - heat effects 199
 - steady-state design 200
 - steady-state simulation 201
 - gas separation by membrane permeation 475
 - gas–liquid contacting systems 153
 - gas–liquid interface 46
 - gas–liquid mass transfer 34, 385
 - gas–liquid mixing in a stirred tank 385
 - gas–liquid transfer 462
 - gas-permeation 475
 - module 475
 - gas-phase reaction with molar change 344
 - gas-phase tubular reactors 186
 - general aspects of modelling 3
 - general heat balance 25
 - groundwater pollution 584
 - growth rate 42, 126
- h**
- heat balance 428, 516
 - heat capacity 24
 - heat conduction 518f.
 - heat emissivity 519
 - heat exchange 214
 - heat exchanger 96, 511
 - boundary conditions 218
 - differential model 216
 - dynamics 215
 - steady-state 214
 - heat gain curve 112
 - heat loss 112
 - by radiation 518
 - heat of reaction 25, 39
 - heat transfer 96, 511
 - applications 213
 - area 430
 - coefficient 509, 514, 516
 - from metal wall 511
 - rate 100, 513
 - steady-state tubular flow 213
 - energy balance 26
 - time constant 67

heating period 508f.
 heating in a filling tank 28
 heavy metals accumulation 565
 heavy phase 143
 Heerden steady-state stability criterion 297
 Henry coefficient 465
 Henry's law 463
 heterogeneous catalytic reactions 37
 higher order responses 58
 holdup 492
 – distribution 460
 hot spot effect 327
 human irrigation 587
 hydrostatic equation 144
 hydrostatic pressure force 417

i

ideal gas law 463
 immiscible liquid phases 130
 implicit algebraic loop 155
 information flow diagram 22, 131, 169, 171, 185, 18f., 228
 inhibitory substrate 543
 initial conditions 126
 inoculum 126
 input rate 125
 insecticide distribution 581
 integral control 428, 458
 – constant 421
 integrated extraction 280
 integration method 90, 600
 integration parameters 90
 integration routine 89
 integration step length 91
 intensity of segregation 396
 interacting solute equilibria 133
 interacting tank reservoirs 416
 interfacial area 131
 interfacial concentrations 48
 internal energy 22f.
 interphase mass transfer 46
 interphase transport 14
 interstage flow rates 137
 introductory MADONNA example 227
 irrigation 585
 ISIM 82
 isothermal reactor with axial dispersion 335
 isothermal reactor with complex reaction 265
 isothermal tank 407
 isothermal temperature conditions 406

isothermal tubular reactor 320
 iterative calculations 504
 iterative loop for the bubble point calculation 172
 iterative procedure for parameter estimation 86

j

jacket cooling 83, 297, 437
 jacket heating 99
 jacketed batch reactor 253

k

KLa 462

l

lag in the system 424
 lag phase 126
 lake ecology 565
 Langmuir isotherm 587
 Laplace transformation 464
 latent heat of vapourisation 428
 leaching 591
 lead 565
 least squares 81
 level control 424
 limit cycles 115
 limiting substrate 126
 linearisation 113
 liquid film 463
 liquid impurities 479
 liquid stream blending 409
 liquid–liquid extraction 129, 280
 – column dynamics 202
 liquid–phase tubular reactors 185f.
 liquid–vapour equilibrium 505
 lumped parameter 7, 8, 100

m

MADONNA 82, 90, 597
 manipulation of the cooling-water flow rate 430, 432
 mass transfer coefficient 47, 131
 mass transfer process examples 442
 mass transfer theory 43
 mass transfer time constant 65
 mass transfer to a continuous tank reactor 34
 material balance 4, 10, 95
 – equations 124
 material balancing procedures 6
 mathematical modelling 2
 MATLAB 82

- maximum likelihood 81
 - mean square fluctuations 396
 - measured oxygen concentration response curve 462
 - measurement and process response 51
 - measurement dynamics 56, 463
 - measurement lag 57
 - measurement time constant 56
 - membrane permeabilities 475
 - metal balance 565
 - metal jacket wall 100
 - metal rod 518
 - methanol 507
 - Michaelis–Menten 528, 530
 - equation 526
 - microbial growth kinetics 41
 - migration 584
 - mixer 142
 - dynamics 143
 - mixer–settler 129
 - cascade 147
 - extraction cascades 142
 - stage 148
 - mixing history 123
 - mixing in chemical reactors 394
 - mixing model 374, 378, 381, 390
 - mixture of hydrocarbons 494
 - modelling a non-isothermal, chemical reactor 22
 - modelling approach 3
 - modelling fundamentals 1
 - modelling of chromatographic processes 207f.
 - modelling of cooling effects 99
 - modelling procedure 3
 - modes of reactor 93
 - molar feeding rate 105
 - molar quantities 106
 - mole ratios 202
 - molecular diffusion coefficient 47
 - momentum balance 31, 416
 - momentum transport 175
 - Monod equation 43
 - Monod-type equation 43, 535
 - Monod-type rate expressions 127
 - multicomponent differential distillation 494
 - multicomponent extraction 444
 - multicomponent mixture 158
 - multicomponent separations 165
 - multicomponent steam distillation 168
 - semi-batch 508
 - multicomponent system 140, 508
 - multiple feeds 137
 - multiple steady states 91
 - multiple tanks in series 58
 - multisolute batch extraction 132
 - multisolute equilibria 133
 - multistage countercurrent extraction cascade 136
 - multistage extractor with backmixing 453
 - multistage multicomponent extraction cascade 130
 - mutual inhibition 555
- n**
- N profile 572
 - n-decane 508
 - n-octane 508
 - naturally occurring oscillations 91
 - negative feedback 116
 - Nelder–Mead search algorithm 79
 - Newton's gradient method 79
 - nitrate 547
 - nitrification 547, 574
 - nitrite 547
 - nitrogen 475f.
 - non-equilibrium differential contacting 130
 - non-equilibrium staged extraction column 150
 - non-ideal distillation 504
 - non-ideal flow 123
 - non-ideal liquid behaviour 504
 - non-ideal stirred-tank reactor 374
 - non-linear parameter estimation 79
 - non-linear systems, parameter estimation 82
 - nozzle mass flow 413
 - Nth-order reaction 270
 - numerical aspects of dynamic behaviour 79
 - numerical integration 88
- o**
- objective function 352, 368
 - on/off control 70
 - optimal cooling 79
 - optimal feeding policy 350
 - optimisation 79, 600
 - order of reaction 37
 - organism balance 125
 - oscillating tank reactor 290
 - oscillations 421, 429
 - outlet 128

output rate 125
 overall heat transfer coefficient 97
 overall mass transfer coefficient 131, 446
 overhead distillation 156
 oxidation reaction in an aerated tank 250
 oxygen 475 f., 533
 – deficit 573
 – diffusion 594
 – enrichment 475
 – limitation 533
 – sag curve 569
 – transfer coefficient 462
 – uptake rate 535
 oxygen electrode 462
 – dynamic 463

p

parallel reaction in a semi-continuous reactor 29
 parameter estimation 81–82, 600
 parametric plot 600
 partial differential equation 480
 partial molar enthalpy 24
 Peclet number 193, 480
 penetration distance 533
 perfect mixing 102, 123
 – stirred tank 93
 permeabilities, membrane 477
 permeability coefficient 478
 permeation rate 475, 478
 perturbation variables 113
 phase equilibria 45, 171
 phase flow rate 144
 phase volume 133, 144
 phase-plane diagram 92, 546
 PID control 246, *see also*
 proportional-integral-derivative
 plant start up/shut down 107
 plants ecology 585
 plate efficiency 166
 plate hydraulics 162
 plug-flow 123, 455
 – reactor 189
 – tubular reactor 181
 pollutant transport 584
 pond ecology 581
 porosity 481
 – distributions 480
 porous biocatalyst 529
 porous solid supports 525
 principles of mathematical modelling 2
 probability density 82
 – function 81

process control examples 420
 process development in the fine chemical industry 119
 process dynamics and response 51
 product inhibition 526, 530
 production rate 15, 125
 – material balance 15
 profit function 79
 programming tips 598
 proportional control 428, 458
 – constant 421
 – equation 425
 proportional controller 116
 proportional gain 116, 428
 proportional plus integral control 456
 proportional temperature controller 72
 proportional-integral feedback controller 421
 proportional-integral-derivative (PID) control 70, 246
 pulse function 337
 pulse input 339, 599
 pure time delay 61

q

quasi-steady state 129, 155

r

radiation from metal rod 518
 raffinate 141
 rain 587
 rate 64
 – expressions 126
 – of accumulation 11, 125
 Rayleigh equation prediction 495
 reaction calorimetry 118
 reaction enthalpy 25
 reaction, exothermic 247
 reaction, fractional conversion 39
 reaction heat term energy balance 27
 reaction kinetics 103
 reaction rate 35, 37, 398
 – constant 38
 reaction selectivity 40
 reaction yield 40
 reactor 124
 – cascade 109, 287
 – configurations 93
 – control 107, 115
 – energy balance 254, 301
 – stability 110
 – temperature 255
 reboiler 490, 492, 498, 504

- recovery of valuable filtrates 479
 - rectangular slab 525
 - recycle-loop reactor 268
 - reflux 505
 - drum 490ff., 499
 - ratio 158, 491f., 499, 502f., 505f.
 - relative volatility 157, 165, 491–492, 495, 498, 502
 - relaxation time 63
 - release of chemicals 581
 - residence time 128, 469
 - distribution 381
 - response controller 71
 - response measuring element 55
 - response of a stirred tank reactor 55
 - response of the measuring instrument 57
 - reversible reaction 299, 305
 - Reynolds number 414
 - river ecology 572
 - root growth 586
 - RTD experiments 123
 - runaway scenario 118
- s**
- sampled data 78
 - second-order kinetics 431
 - second-order measuring element 60
 - second-order response lag 463
 - sediments 565
 - segregation 394, 398
 - batch reactor 397
 - continuous reactor 397
 - semi-continuous reactor 398
 - selectivity 39, 276
 - semi-batch 353
 - continuous stirred tanks 93
 - operation 94
 - reactor 104, 106, 355, 401
 - system 508
 - semi-continuous reactor 347, 350, 430
 - adiabatic 29
 - semi-dimensionless form 531
 - sensitivity analysis 85
 - sequential reactions 276
 - setpoint 68ff.
 - settler 142, 577
 - dynamics 144
 - shell-and-tube heat exchanger 216, 511
 - short-cut flow 123
 - signal and process dynamics 53, 55, 57, 59, 61, 92
 - simple overhead distillation 156
 - simplified energy balance 27
 - simulation 129
 - software 226f.
 - tools 226
 - single batch extraction 130
 - single solute batch extraction 442
 - slip velocity 153
 - sludge recycle 577
 - software links 226
 - soil ecology 584, 591
 - solid drying 522
 - solute 130
 - transfer rate 131
 - solvent or organic phase 130
 - specific growth phase 42
 - specific growth rate 128
 - specific interfacial area 47
 - spherical balancing aggregate 592
 - spherical bead 534
 - spherical coordinates 178
 - spherical shell 534
 - split-boundary problems 88
 - split-boundary type 174, 527
 - spouted bed reactor 390
 - staged extraction columns 149
 - stagewise absorption 153
 - stagewise contactor 44
 - stagewise discontinuous extraction 451
 - stagewise distillation 156
 - stagewise mass transfer 43, 129
 - stagewise model with backmixing 137
 - stagewise processes 93
 - startup 500
 - steady-state 127, 418
 - absorption column design 471
 - balance 4, 503
 - conditions 126
 - criterion 115
 - diffusion 179
 - energy balance 326, 518
 - gas absorption 199
 - operation 95
 - simulation 174
 - split boundary problem 530
 - tubular flow 213
 - tubular reactor dispersion model 196, 315
 - two-pass heat exchanger 515
 - steam distillation 508
 - steam tables 100
 - steam-heated stirred tank 427
 - steam-heating in jackets 99
 - step-change disturbance 51f.

- steps in model building 4
 - sterile feed 126
 - still pot 490f., 494
 - stirred-tank reactors 93, 95, 97, 99, 101, 103, 105, 107, 109, 111, 113, 115, 117, 119, 121, 123, 125, 127
 - stoichiometric coefficient 25, 36
 - stoichiometry 103
 - Streeter and Phelps curves 569
 - stripping section 163
 - substrate balance 125
 - substrate concentration 124
 - substrate uptake kinetics 43
 - superficial phase velocity 151, 470
 - superficial velocities 460
 - system stability 91
- t**
- tank 124
 - drainage 17
 - flow examples 406
 - mixing 409
 - reactor 317
 - tanks-in-series 58, 123, 276, 424
 - approximation of a tubular reactor 333
 - Taylor's expansion theorem 113
 - temperature conditions 406
 - temperature control 69
 - for semi-batch reactor 430
 - temperature difference 97
 - temperature distribution 101
 - temperature measurement 420, 427, 430
 - device 420
 - temperature profile 508, 518
 - theoretical plate behaviour 491, 498, 505
 - theoretical plates 490, 504
 - thermal capacity 100
 - thermal stability of a CSTR 283, 437
 - thermally safe process 365
 - Thiele modulus 528
 - thin slab 521
 - time constant 35, 63, 65, 67
 - application 67
 - for heater 421
 - for transfer 466
 - measurement 421, 466
 - time delay 61f., 145
 - function 62
 - time delayed values 144
 - time integral criteria 76
 - toluene 501
 - total energy 23
 - total mass balance 125
 - total material balance 5, 16, 95
 - total reflux 507
 - tracer experiments 274
 - tracer information in reactor design 123
 - tracer response 333, 384
 - transfer function 62
 - in series 435
 - simulation 435
 - transfer rate relationships 131
 - transient holdup profiles in an agitated extractor 459
 - transport of heavy metals 565
 - transport streams 10
 - trial and error method controller tuning 74
 - tube 511
 - tubular reactor 7, 185ff., 317, 324, 329, 333
 - batch reactor analogy 189
 - boundary conditions 195
 - chemical 180
 - component balance dispersion model 181, 193
 - energy balancing 184
 - tubular reactor model for the steady-state 315
 - tubular reactor with axial dispersion 193, 340
 - tuning the controller 458
 - turbulent fluctuations 395
 - two tank level control 424
 - two-film theory 46, 131
 - two-pass heat exchanger 515
 - two-solute batch extraction 445
 - with interacting equilibria 444
- u**
- ultimate gain method 422
 - controller tuning 75
 - unmixed reactants to a tubular reactor 395
 - unsteady-state diffusion 175
 - unsteady-state heat conduction 178
- v**
- vadose soil 584
 - van Laar equation 505f.
 - van't Hoff equation 39, 300, 306
 - vapour pressure 100
 - variable heat capacities 299
 - variable volume reactor 431
 - volumetric feed rate 105
 - volumetric flow rate 124

w

washing of filter cake 479
washout 128
waste air treatment 555
waste holding tank 19
wastewater 551
– discharge 573
water 507
– field capacity 585
– heater 420
– jacket 430
– table 584
water-methanol system 504
well-mixed 124
– region 147
Whitman two-film theory 46
work term 23

x

xylene 501

y

yield 39, 117
– coefficient 125

z

zero-order kinetics 536
zero-order reaction 531
Ziegler–Nichols method controller
 tuning 74
Ziegler–Nichols-criteria 429
zinc 565