

Appendix A

UNITS

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A.1 The Metric System

The need for a single worldwide coordinated measurement system was recognized over 300 years ago. In 1670, Gabriel Mouton, Vicar of St. Paul's church in Lyon, proposed a comprehensive decimal measurement system based on the length of one minute of arc of a great circle of the Earth. In 1671, Jean Picard, a French astronomer, proposed the length of a pendulum beating seconds as the unit of length. (Such a pendulum would have been fairly easy to reproduce, thus facilitating the widespread distribution of uniform standards.) Other proposals were made, but over a century elapsed before any action was taken.

In 1790, in the midst of the French Revolution, the National Assembly of France requested the French Academy of Sciences to “deduce an invariable standard for all the measures and weights.” The Commission appointed by the Academy created a system that was, at once, simple and scientific. The unit of length was to be a portion of the Earth's circumference. Measures for capacity (volume) and mass (weight) were to be derived from the unit of length, thus relating the basic units of the system to each other and to nature. Furthermore, the larger and smaller versions of each unit were to be created by multiplying or dividing the basic units by 10 and its multiples. This feature provided a great convenience to users of the system by eliminating the need for such calculating and dividing by 16 (to convert ounces to pounds) or by 12 (to convert inches to feet). Similar calculations in the metric system could

be performed simply by shifting the decimal point. Thus, the metric system is a *base-10* or *decimal* system.

The Commission assigned the name *metre* (which is now spelled *meter*) to the unit of length. This name was derived from the Greek word *metron* meaning “a measure.” The physical standard representing the meter was to be constructed so that it would equal one ten-millionth of the distance from the north pole to the equator along the meridian of the Earth running near Dunkirk in France and Barcelona in Spain.

The metric unit of mass, called the *gram*, was defined as the mass of one cubic centimeter (a cube that is 1/100 of a meter on each side) of water at its temperature of maximum density. The cubic decimeter (a cube 1/10 of a meter on each side) was chosen as the unit of fluid capacity. This measure was given the name *liter*.

Although the metric system was not accepted with enthusiasm at first, adoption by other nations occurred steadily after France made its use compulsory in 1840. The standardized character and decimal features of the metric system made it well suited to scientific and engineering work. Consequently, it is not surprising that the rapid spread of the system coincided with an age of rapid technological development. In the United States, by Act of Congress in 1866, it was made “lawful throughout the United States of America to employ the weights and measures of the metric system in all contracts, dealings, or court proceedings.”

By the late 1860s, even better metric standards were needed to keep pace with scientific advances. In 1875, an international treaty, the “Treaty of the Meter,” set up well-defined metric standards for length and mass, and established permanent machinery to recommend and adopt further refinements in the metric system. This treaty, known as the *Metric Convention*, was signed by 17 countries, including the United States.

As a result of the treaty, metric standards were constructed and distributed to each nation that ratified the Convention. Since 1893, the internationally agreed to metric standards have served as the fundamental weights and measures standards of the United States.

By 1900, a total of 35 nations—including the major nations of continental Europe and most of South America—had officially accepted the metric system. Today, with the exception of the United States and a few small countries, the entire world is using predominantly the metric system or is committed to such use. In 1971, the Secretary of Commerce, in transmitting to Congress the results of a 3-year study authorized by the Metric Study Act of 1968, recommended that the U.S. change to predominant use of the metric system through a coordinated national program.

The International Bureau of Weights and Measures located at Sevres, France, serves as a permanent secretariat for the Metric Convention, coordinating the exchange of information about the use and refinement of the metric system. As measurement science develops more precise and easily reproducible ways of defining the measurement units, the General Conference of Weights and Measures—the diplomatic organization made up of adherents to the Convention—meets periodically to ratify improvements in the system and the standards.

A.2 The SI System

In 1960, the General Conference adopted an extensive revision and simplification of the system. The name *Le Systeme International d'Unites* (International System of Units), with the international abbreviation SI, was adopted for this modernized metric system. Further improvements in and additions to SI were made by the General Conference in 1964, 1968, and 1971.

The basic units in the SI system are the *kilogram* (mass), *meter* (length), *second* (time), *Kelvin* (temperature), *ampere* (electric current), *candela* (the unit of luminous intensity), and *radian* (angular measure). All are commonly used by the practicing engineer and scientists. The Celsius scale of temperature ($0^{\circ}\text{C} - 273.15\text{ K}$) is commonly used with the absolute Kelvin scale. The important derived units are the *newton* (SI unit of force), the *joule* (SI unit of energy), the *watt* (SI unit of power), the *pascal* (SI unit of pressure), the *hertz* (unit of frequency). There are a number of electrical units: *coulomb* (charge), *farad* (capacitance), *henry* (inductance), *volt* (potential), and *weber* (magnetic flux). As noted above, one of the major advantages of the metric system is that larger and smaller units are given in powers of ten. In the SI system, a further simplification is introduced by recommending only those units with multipliers of 10^3 . Thus for lengths in engineering, the *micrometer* (previously referred to as *micron*), *millimeter*, and *kilometer* are recommended, and the *centimeter* is generally avoided. A further simplification is that the decimal point may be substituted by a comma (as in France, Germany, and South Africa), while the other number, before and after the comma, is separated by spaces between groups of three. More details are provided below.

A.3 Seven Base Units

a. Length—meter (m)

The meter (common international spelling, *metre*) is defined as 1,650,763 wavelengths in vacuum of the orange-red line of the spectrum of krypton-86. The SI unit of area is the *square meter* (m^2). The SI unit of volume is the *cubic meter* (m^3). The *liter* (0.001 cubic meter), although not an SI unit, is commonly used to measure fluid volume.

b. Mass—kilogram (kg)

The standard for the unit of mass, the *kilogram*, is a cylinder of platinum–iridium alloy kept by the International Bureau of Weights and Measures at Paris. A duplicate in the custody of the National Bureau of Standards serves as the mass standard for the United States. This is the only base unit still defined by an artifact. The SI unit of force is the *newton* (N). One newton is the force which, when applied to a 1 kilogram mass, will give the kilogram mass an acceleration of 1 (meter per second) per second ($1\text{ N} = 1\text{ kg} \cdot \text{m}/\text{s}^2$). The SI unit for pressure is the *pascal* (Pa) ($1\text{ Pa} = 1\text{ N}/\text{m}^2$). The SI unit for work and energy of any kind is the *joule* (J) ($1\text{ J} = 1\text{ N} \cdot \text{m}$). The SI unit for power of any kind is the *watt* (W) ($1\text{ W} = 1\text{ J}/\text{s}$).

c. Time—second (s)

The *second* is defined as the duration of 9,192,632,770 cycles of the radiation associated with a specified transition of the cesium-133 atom. It is realized by tuning an oscillator to the resonance frequency of cesium-133 atoms as they pass through a system of magnets and a resonant cavity into a detector. The number of periods or cycles per second is called *frequency*. The SI unit for frequency is the *hertz* (Hz). One hertz equals one cycle per second. The SI unit for speed is the *meter per second* (m/s). The SI unit for acceleration is the (*meter per second*) per second (m/s^2).

d. Electric current—ampere (A)

The *ampere* is defined as that current which, if maintained in each of two long parallel wires separated by one meter in free space, would produce a force between the two wires (due to their magnetic fields) of 2×10^{-7} newton for each meter of length. The SI unit of voltage is the *volt* (V) ($1 \text{ V} = 1 \text{ W/A}$). The SI unit of electrical resistance is the *ohm* (Ω) ($1 \Omega = 1 \text{ V/A}$).

e. Temperature—Kelvin (K)

The *Kelvin* is defined as the fraction $1/273.16$ of the thermodynamic temperature of the triple point of water. The temperature 0 K is called *absolute zero*. On the commonly used Celsius temperature scale, water freezes at about 0°C and boils at about 100°C . The $^\circ\text{C}$ is defined as an interval of 1 K, and the Celsius temperature 0°C is defined as 273.15 K. 1.8 Fahrenheit scale degrees are equal to 1.0°C or 1.0 K; the Fahrenheit scale uses 32°F as a temperature corresponding to 0°C .

f. Amount of substance—mole (mol) (aka gram · mole)

The *mole* is the amount of substance of a system that contains as many elementary entities as there are atoms in 0.012 kilogram of carbon-12. When the mole is used, the elementary entities must be specified and may be atoms, molecules, ions, electrons, other particles, or specified groups of such particles. The SI unit of concentration (of amount of substance) is the *mole per cubic meter* (mol/m^3).

g. Luminous intensity—candela (cd)

The *candela* is defined as the luminous intensity of $1/600,000$ of a square meter of a blackbody at the temperature of freezing platinum (2045 K). The SI unit of light flux is the *lumen* (lm). A source having an intensity of 1 candela in all directions radiates a light flux of 4π lumens.

A.4 Two Supplementary Units

a. Phase angle—radian (rad)

The *radian* is the plane angle with its vertex at the center of a circle that is subtended by an arc equal in length to the radius.

b. Solid angle—steradian (sr)

The *steradian* is the solid angle with its vertex at the center of a sphere that is

subtended by an area of the spherical surface equal to that of a square with sides equal in length to the radius.

A.5 SI Multiples and Prefixes

Multiples and submultiples		Prefixes	Symbols
1 000 000 000 000	10^{12}	tera (ter'a)	T
1 000 000 000	10^9	giga (ji'ga)	G
1 000 000	10^6	mega (meg'a)	M
1 000	10^3	kilo (kil'o)	k
100	10^2	hecto (hek'to)	h
10	10^1	deka (dek'a)	da
Base unit 1	10^0		
0.1	10^{-1}	deci (des'i)	d
0.01	10^{-2}	centi (sen'ti)	c
0.001	10^{-3}	milli (mil'i)	m
0.000 001	10^{-6}	micro (mi'kro)	μ
0. 000 000 001	10^{-9}	nano (nan'o)	n
0.000 000 000 001	10^{-12}	pico (pe'ko)	p
0.000 000 000 000 001	10^{-15}	femto (fem'to)	f
0.000 000 000 000 000 001	10^{-18}	atto (at'to)	a

A.6 Conversion Constants

To convert from	To	Multiply by
Length		
m	cm	100
m	mm	1000
m	microns (μm)	10^6
m	angstroms (\AA)	10^{10}
m	in	39.37
m	ft	3.281
m	mi	6.214×10^{-4}
ft	in	12
ft	m	0.3048
ft	cm	30.48
ft	mi	1.894×10^{-4}

(Continued)

Conversion Constants (*continued*)

To convert from	To	Multiply by
Mass		
kg	g	1000
kg	lb	2.205
kg	oz	35.24
kg	ton	2.268×10^{-4}
kg	grains	1.543×10^4
lb	oz	16
lb	ton	5×10^{-4}
lb	g	453.6
lb	kg	0.4536
lb	grains	7000
Time		
s	min	0.01667
s	h	2.78×10^{-4}
s	day	1.157×10^{-7}
s	week	1.653×10^{-6}
s	yr	3.171×10^{-8}
Force		
N	$\text{kg} \cdot \text{m}/\text{s}^2$	1
N	dynes	10^5
N	$\text{g} \cdot \text{cm}/\text{s}^2$	10^5
N	lb _f	0.2248
N	$\text{lb} \cdot \text{ft}/\text{s}^2$	7.233
lb _f	N	4.448
lb _f	dynes	4.448×10^5
lb _f	$\text{g} \cdot \text{cm}/\text{s}^2$	4.448×10^5
lb _f	$\text{lb} \cdot \text{ft}/\text{s}^2$	32.17
Pressure		
atm	N/m^2 (Pa)	1.013×10^5
atm	kPa	101.3
atm	bars	1.013
atm	dynes/cm ²	1.013×10^6
atm	lb _f /in ² (psi)	14.696
atm	mm Hg at 0°C (torr)	760
atm	in Hg at 0°C	29.92
atm	ft H ₂ O at 4°C	33.9
atm	in H ₂ O at 4°C	406.8
psi	atm	6.80×10^{-2}
psi	mm Hg at 0°C (torr)	51.71

(Continued)

Conversion Constants (*continued*)

To convert from	To	Multiply by
psi	in H ₂ O at 4°C	27.70
in H ₂ O at 4°C	atm	2.458×10^{-3}
in H ₂ O at 4°C	psi	0.0361
in H ₂ O at 4°C	mm Hg at 0°C (torr)	1.868
Volume		
m ³	L	1000
m ³	cm ³ (cc, mL)	10 ⁶
m ³	ft ³	35.31
m ³	gal (U.S.)	264.2
m ³	qt	1057
ft ³	in ³	1728
ft ³	gal (U.S.)	7.48
ft ³	m ³	0.02832
ft ³	L	28.32
Energy		
J	N · m	1
J	erg	10 ⁷
J	dyne · cm	10 ⁷
J	kW · h	2.778×10^{-7}
J	cal	0.2390
J	ft · lb _f	0.7376
J	Btu	9.486×10^{-4}
cal	J	4.186
cal	Btu	3.974×10^{-3}
cal	ft · lb _f	3.088
Btu	ft · lb _f	778
Btu	hp · h	3.929×10^{-4}
Btu	cal	252
Btu	kW · h	2.93×10^{-4}
ft · lb _f	cal	0.3239
ft · lb _f	J	1.356
ft · lb _f	Btu	1.285×10^{-3}
Power		
W	J/s	1
W	cal/s	0.2390
W	ft · lb/s	0.7376
W	kW	10 ⁻³
kW	Btu/s	0.949
kW	hp	1.341
hp	ft · lb/s	550

(Continued)

Conversion Constants (*continued*)

To convert from	To	Multiply by
hp	kW	0.7457
hp	cal/s	178.2
hp	Btu/s	0.707
Concentration		
$\mu\text{g}/\text{m}^3$	lb/ft ³	6.243×10^{-11}
$\mu\text{g}/\text{m}^3$	lb/gal	8.346×10^{-12}
$\mu\text{g}/\text{m}^3$	gr (grain)/ft ³	4.370×10^{-7}
gr/ft ³	$\mu\text{g}/\text{m}^3$	2.288×10^6
gr/ft ³	g/m ³	2.288
lb/ft ³	$\mu\text{g}/\text{m}^3$	1.602×10^{10}
lb/ft ³	$\mu\text{g}/\text{L}$	1.602×10^{-8}
lb/ft ³	lb/gal	7.48
Viscosity		
P (poise)	g/cm · s	1
P	cP (centipoise)	100
P	kg/m · h	360
P	lb/ft · s	6.72×10^{-2}
P	lb/ft · h	241.9
P	lb/m · s	5.6×10^{-3}
lb/ft · s	P	14.88
lb/ft · s	g/cm · s	14.88
lb/ft · s	kg/m · h	5.357×10^3
lb/ft · s	lb/ft · h	3600
Heat Capacity		
cal/g · °C	Btu/lb · °F	1
cal/g · °C	kcal/kg · °C	1
cal/g · °C	cal/gmol · °C	Molecular weight
cal/gmol · °C	Btu/lbmol · °F	1
J/g · °C	Btu/lb · °F	0.2389
Btu/lb · °F	cal/g · °C	1
Btu/lb · °F	J/g · °C	4.186
Btu/lb · °F	Btu/lbmol · °F	Molecular weight

A.7 Selected Common Abbreviations

Å, A	angstrom unit of length
abs	absolute
amb	ambient

app. MW, M	apparent molecular weight
atm	atmospheric
at. wt.	atomic weight
b.p.	boiling point
bbbl	barrel
Btu	British thermal unit
cal	calorie
cg	centigram
cm	centimeter
cgs system	centimeter · gram · second system
conc	concentrated, concentration
cc, cm ³	cubic centimeter
cu ft, ft ³	cubic feet
cfh	cubic feet per hour
cfm	cubic feet per minute
cfs	cubic feet per second
m ³ , M ³ (rarely)	cubic meter
°	degree
°C	degree Celsius, degree Centigrade
°F	degree Fahrenheit
°R	degree Rankine, degree Reamur (rarely)
ft	foot
ft · lb	foot pound
fpm	feet per minute
fps	feet per second
fps system	foot · pound · second system
f.p.	freezing point
gr	grain
g, gm	gram
h	hour
in	inch
kcal	kilocalorie
kg	kilogram
km	kilometer
liq	liquid
L	liter
log	logarithm (common)
ln	logarithm (natural)
m.p.	melting point
m, M (rarely)	meter
μm	micrometer (micron)

mks system	meter · kilogram · second system
mph	miles per hour
mg	milligram
ml	milliliter
mm	millimeter
mμ	millimicron
min	minute
mol wt, MW, M	molecular weight
oz	ounce
ppb	parts per billion
pphm	parts per hundred million
ppm	parts per million
lb	pound
psi	pounds per square inch
psia	pounds per square inch absolute
psig	pounds per square inch gage
rpm	revolutions per minute
s	second
sp gr	specific gravity
sp ht	specific heat
sp wt	specific weight
sq	square
scf	standard cubic foot
STP	standard temperature and pressure
t	time, temperature
T, temp.	temperature
wt	weight